

<b>9501</b>		<b>Ultimaker2+ voor assemblage</b>		
<b>Total quantity parts</b>		325		
<b>Partnummer</b>	<b>Rev</b>	<b>Name</b>	<b>Quantity</b>	<b>Material</b>
1011	D	Y-linear shaft	2	1.4034 (X46Cr13)
1012	D	X-linear shaft	2	1.4034 (X46Cr13)
1024	E	Limit Switch, Black Short Wire	1	several
1056	A	Sintered Bushing	4	Sintered Bronze
1065	B	Linear Bearing LM6LUU	2	several
1069	A	Tube Coupling Collet	2	Nylon
1071	A	Clamp Clip	2	Nylon
1156	A	Z-shaft Cap Bottom	2	PC ABS
1159	D	Z-Motor with Trapezoidal Lead Screw	1	several
1161	G	LED Strip Cold white	1	several
1162	C	Limit Switch, Blue Wire	1	several
1163	C	Limit Switch, Red Wire	1	several
1165	B	Timing Pulley 5mm Shaft GT2	2	Aluminum
1166	C	Timing Pulley 8mm Shaft GT2	8	Aluminum
1167	E	Timing Pulley Double 8mm Shaft GT2	1	Aluminum
1168	B	Sliding Block Spring	4	DIN 17.223 material nr. 1.1200
1169	E	Z-linear Shaft	2	1.4034 (X46Cr13)
1171	B	Double flat Cable 10 Wire	1	several
1172	A	Print Head Shaft X	1	1.4034 (X46Cr13)
1173	A	Print Head Shaft Y	1	1.4034 (X46Cr13)
1176	A	Spacer 8.2x10x5	2	Nylon
1177	A	Spacer 8.2x10x10	4	Nylon
1178	A	Spacer 8.2x10x25	1	Nylon
1182	B	X,Y Motor	2	several
1186	E	Print Head Cable	1	several
1188	A	Timing Belt GT2 200	2	several
1189	A	Timing Belt GT2 610	4	several
1200	A	ISO 7380 M3x8	4	AISI 304
1201	C	Washer Large M3	8	AISI 304
1202	B	ISO 7380 M3x10	16	AISI 304
1203	B	ISO 7380 M3x12	14	AISI 304
1204	B	ISO 7380 M3x16	40	AISI 304
1205	B	ISO 7380 M3x14	2	AISI 304
1206	B	ISO 7380 M3x20	1	AISI 304
1207	B	ISO 7380 M3x25	12	AISI 304
1209	C	Nut M3	5	AISI 304
1213	B	DIN 562 Square Nut M3 A2	36	AISI 304
1214	A	ISO 7040 Nut M3 Prev. torque A2	8	AISI 304
1220	A	Ball Bearing F688-2RS	8	stainless steel
1230	E	Front Panel UM2	1	dibond
1231	J	Back Panel UM2	1	dibond
1232	D	Left Panel UM2	1	perspex
1233	C	Right Panel UM2	1	perspex
1234	F	Bottom Panel UM2	1	dibond (Alu/PP/Alu)
1235	E	Top Panel UM2	1	dibond (Alu/PP/Alu)
1240	C	Main Board Electronics Cover	1	Steel El.Galvanized

1241	B	Motor Spacer UM2	2	PC ABS
1242	A	Spacer 3.2 x 6x 10	4	Nylon
1244	A	Knob Front UM2	1	ABS 757
1245	A	Knob Housing UM2	1	PC 2807 Makrolon
1247	A	Display Oled Blue	1	several
1249	B	Ulticontroller Board	1	several
1250	B	SD card 4G	1	several
1251	B	Ulticontroller Electronics Cover	1	sheet metal DC01-A-m acc. EN10130
1255	A	Sliding Block Half UM2	8	PC ABS
1266	C	Bowden tube	1	PFA
1273	C	Cable Cover	2	sheet metal DC01-A-m acc. EN10130
1279	C	Feeder Ring	1	AISI 304
1281	C	Braided Sleeve Clip	5	ABS
1287	A	Washer M7	1	AISI 304
1294	A	Keep Hands Clear Sticker	1	plastic
1306	C	Hot end holder bottom	1	ALU 3.2315
1307	C	Hot end holder top	1	ALU 3.2315
1308	C	Cooling Rib Hot End	1	ALU 3.2315
1310	B	Hot end Isolator	1	AISI 303
1313	A	Model Cooling Fan 12VDC 0.1 A	2	several
1315	A	Jumper	2	several
1321	C	Print Head Middle	1	PA6-GF30
1322	D	Print Head Bottom	1	PA6-GF30
1325	A	Insert material sticker	1	plastic
1326	A	Warning sticker	1	plastic
1330	C	Hot-end Cooling Fan 5VDC 0.08A	1	several
1348	A	ISO 7380 M3x4 A2	4	AISI 304
1351	A	ISO 4762 M2,5x10	2	AISI 304
1354	A	ISO 724 Hex nut M7	1	AISI 304
1362	A	Tap Fix 2.5x14 mm staal verzinkt bolkop porzidrive	8	steel
1363	A	Ferrite Core	2	Ferrite
1521	A	Short Print Head Thumb Screw	4	steel
1546	A	Ultimainboard V2.1.4	1	
1748	D	Print head top single hole	1	PA6-GF30
1960	G	Grip Axis	1	AISI 303
1961	A	Idler Spring	1	DIN 17.224 material nr. 1.4310
1962	E	Tension Indicator	1	POM-GF10
1963	N	Feeder casing Part A-left	1	POM-GF10
1965	N	Feeder casing Part B-left	1	POM-GF10
1967	M	Feeder lever part A	1	POM-GF10
1968	J	Feeder lever part B	1	POM-GF10
1969	F	spur gear 1M 11T	1	PA6
1970	E	spur gear 1M 36T	1	PA6
1971	C	Threaded standoff	2	AISI 304
1972	C	idler wheel	1	AISI 303
1973	A	bearing idler wheel	1	stainless steel
1974	A	bearing feeder axis	2	stainless steel
1976	D	Filament Guide Insert	1	POM-GF10
1977	B	Feeder Motor	1	several
2048	A	Din 914 M4x4 Set screw	11	AISI 304
2275	C	Isolator Spacer 9.4 mm	1	Alu type 5000 or 6000
2278	A	TFM Isolator Coupler	1	TFM

2282	B	Print Table Back Cover	1	Dibond
2283	C	Heater Cartridge 24V 35W	1	several
2284	B	Fan Bracket	1	AISI 304
2288	B	PT 100B sensor glassfiber	1	several
2311	E	olsson heater block	1	brass MS58
2313	C	olsson nozzle 0.40	1	brass MS58
2317	B	M3x16 countersunk pozidrive	1	AISI 304
2322	A	Nozzle ring DIN 6798V M3	1	AISI 304
9129	A	SD card sticker	1	plastic
9407	A	Ultimaker Heated Build Platform Assembled	1	several